

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,810,585 B2
DATED : November 2, 2004
INVENTOR(S) : Teresa R. Hickok

Page 1 of 1

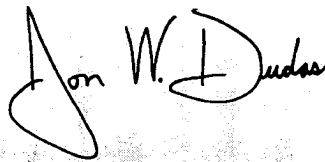
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 5,

Line 2, before "forming" insert -- at an angle to the axis of the shaft --.

Signed and Sealed this

Tenth Day of January, 2006

A handwritten signature in black ink, reading "Jon W. Dudas". The signature is stylized, with a large loop for the "J" and a cursive "Dudas".

JON W. DUDAS

Director of the United States Patent and Trademark Office